PREMIER PLASTICS Iow profile

## SUPERTANK



(Model STS900D or STSU1000EH shown)

$\star$ SEPTIC TANKS (also above ground)

* SEWAGE TREATMENT PLANTS
* WATER STORAGE


## Look for the PREMIER label of quality. PREMIER PLASTICS ... 'Good Solid Tanks'



(Model STS1125D or STSU1300EH shown)

## SUPERTANK ${ }^{\text {TM }}$ outline specifications:

Material: High density linear polyethylene (safe for food contact-water tanks). Meets FDA regulations 21 CFR 177.1520(C) 3.1 Wall thickness - $0.35^{\prime \prime}+/-.03^{\prime \prime}$. CSA and ANSI/NSF61 approved.

Plumbing: $\quad$ Septic tanks are pre-plumbed with 4" solvent weld PVC pipe connections, Tee Y's, dip tubes and inspection plugs to local plumbing codes. (No plumbing in water cisterns.)

Partition: Rigid $11 / 2 "$ thick plastic board. (Optional in some locations.)
Access Lids: Two nom. 24" dia. Heavy duty molded polyethylene. Each lid safety secured with 6 corrosion resistant screws. NOTE: Cistern tanks may be sealed watertight with silicone sealant under lid.

Risers: $\quad$ Risers for direct access from the ground surface fit over manway lids on the tank. Riser base must be lag screwed and glued to top of tank. An additional lid on the riser provides additional safety and security. (Lid on tank should remain in place for structural integrity.) See separate sheet for risers. Tanks accommodate 24" dia. Polylok and UltraRib risers.
Water Table: Maximum allowable - 1 ' above water level in tank to limit deflection in tank base. (Install dip tube on outside of tank.)
Installation: Maximum dirt cover above top of tank-4 ft. Use GRANULAR (see full instruction sheet) BACKFILL ONLY. Remove rocks from tank surface, compact evenly underneath and around tank. Lids must be secured in place when backfilling. Use extra heavy weight, two chamber tank in wet soils. NO WATER NEEDED IN TANK WHEN BACKFILLING. Refer to full installation instructions. CSA dead load test - $25,000 \mathrm{lbs}$.

Warranty: Premier Plastics below ground tanks are warranted for 10 years against defects and degradation in the material. (See full warranty sheet.)

## What are TRIANGULAR RIBS ${ }^{\text {™ }} \boldsymbol{\sim}$

The unique Triangular Ribs ${ }^{T M}$ are unparalleled in ability to resist vertical and horizontal ground pressure. The series of short, flat, triangular surfaces keeps the direction of the forces in line with each rib, thus substantially increasing stiffness compared with curved ribbed tanks. In curved ribbed tanks, approximately $50 \%$ of the curved wall surface area is capable of resisting vertical loads, whereas $100 \%$ of the wall surface area of Triangular Ribs ${ }^{\text {TM }}$ contributes to the load bearing capacity of the tank.


## The importance of WALL THICKNESS

|  | $\%$ Increase |  |  |  |  |
| :--- | ---: | ---: | ---: | ---: | ---: |
|  | 5 | 10 | 20 | 30 | 50 |
| Increase in wall thickness | 16 | 33 | 73 | 120 | 230 |

FOR EXAMPLE: A tank with $3 / 8$ " wall thickness will be more than 3 times stiffer than a tank with $1 / 4$ " wall thickness.

Effect of mold construction on wall thickness


SELECTION GUIDE *Installation subject to local health regulations.

| U.S.A. | U.S. gal. | Model No. | Dimensions |
| :---: | :---: | :---: | :---: |
| Septic Tank (2 chamber) | $\begin{array}{r} 900 \\ 1000 \\ 1300 \\ 1500 \\ \hline \end{array}$ | STCU 900EH* STSU 1000EH* STSU 1300EH* STSU 1500EH* |  |
| Water Cistern | $\begin{aligned} & \hline 1080 \\ & 1260 \\ & 1500 \\ & 1800 \end{aligned}$ | STCU 1080EH STCU 1260EH STCU 1500EH STCU 1800EH | $48^{\prime \prime} \mathrm{h} \times 100^{\prime \prime} \mid \times 83^{\prime \prime} \mathrm{w}$ $56^{\prime \prime} \mathrm{h} \times 100^{\prime \prime \prime} \times 83^{\prime \prime} \mathrm{w}$ $64^{\prime \prime} \mathrm{h} \times 100^{\prime \prime} \mathrm{x} 83^{\prime \prime} \mathrm{w}$ $75^{\prime \prime} \mathrm{h} \times 100^{\prime \prime} \mathrm{x} 83^{\prime \prime} \mathrm{W}$ |
| CANADA | Imp. gal. | Model No. | Dimensions |
| Septic Tank (2 chamber) | $\begin{array}{r} 750 \\ 900 \\ 1125 \\ 1350 \\ \hline \end{array}$ | $\begin{aligned} & \text { STS } 750 \mathrm{D}^{*} \\ & \text { STS } 990 \mathrm{D}^{*} \\ & \text { STS 1125D } \\ & \text { STS } 1350 D^{*} \end{aligned}$ |  |
| Septic Tank (1 chamber) | $\begin{array}{r} 750 \\ 900 \\ 1125 \\ 1355 \end{array}$ | STS 750S* STS $900 S^{*}$ STS 1125S* STS 1350S* |  |
| Water Cistern | $\begin{array}{r} 900 \\ 1050 \\ 1250 \\ 1500 \end{array}$ | STC 900 STC 1050 STC 1250 STC 1500 |  |

Contact factory for Advanced Treatment Unit applications.

